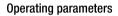
## Rehau RAUTITAN Pink Pipe

## REHAU heating/cooling installation pipe RAUTITAN pink

- Pipe made from RAU-PE-Xa
  - Peroxide-crosslinked polyethylene (PE-Xa)
  - With oxygen-barrier layer
  - Oxygen-tight according to DIN 4726 standard
  - Complies with DIN 16892
- Field of application
  - Underfloor heating/cooling
  - Radiator panels
  - Heating installation in buildings.



RAUTITAN pink heating pipe may not be used in drinking water installations!



- Recommended application parameters
  - Permanent operating pressure 6 bar
  - Permanent operating temperature 70°C
  - Operating life: 50 years
- Composition of heating water according to VDI 203



#### German approvals and quality certifications

 DIN CERTCO registration confirms that the pipes are suitable for use in heating installations in accordance with DIN 16892 and have the necessary impermeability to oxygen.

#### Approvals outside Germany

National approval outside Germany may vary in the respective countries from the German approvals. When using the RAUTITAN pink heating installation system in other countries, consult your REHAU sales office.



Illustrattion 2-9: RAUTITAN pink Heating pipe

#### **Delivery Make-up**

d [mm]	s [mm]	DN	Volume [l/m]	Length [m]	Format
16	2.2	12	0.106	6	Straight length
				200	Coil
20	2.8	15	0.163	6	Straight length
				120	Coil
25	3.5	20	0.254	6	Straight length
				25	Coil
32	4.4	25	0.423	6	Straight length
				25	Coil
40	5.5	32	0.661	6	Straight length
50	6.9	40	1.029	6	Straight length
63	8.6	50	1.633	6	Straight length

Table 2-4: RAUTITAN pink Delivery Make-up

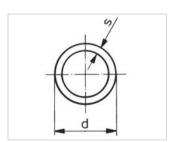
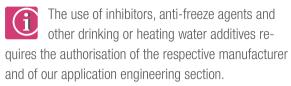


Illustration 2-10: Diameter/Wall thickness

#### Pipe technical data



The values in the following table should be used as a guide.



→ In this case, please ask your REHAU sales office.



#### Caution!

#### Material damage through overloading!

It is not permissible to place maximum temperature and pressure demands on the pipe at the same time.

→ Prevent simultaneous loading with maximum temperature and pressure by building in appropriate devices (pressure reducers).

		REHAU-Pipo	e
		RAUTITAN pink	
Technical data	Unit	pink	
Material	_	PE-Xa	
		Coated with E\	/AL
Colour (surface)	_	magenta	
Impact toughness at 20°C	_	without breaki	ing
Impact toughness at -20°C	_	without breaki	ing
When laid with support channel:	[mm/(m·K)]	0.15	
Sizes 16-40		0.04	
Sizes 50 and 63		0.1	
Thermal conductivity	[W/(m·K)]	0.35	
Pipe roughness	[mm]	0.007	
Operating pressure (max.)	[bar]	10	
Operating temperature (max.)	[°C]	90	
Short-term maximum temperature (malfunction)	[°C]	100	
Oxygen diffusion (according to DIN 4726)	_	impervious to ox	vgen
Material constant C	_	12	
Building Material Class (Germany)	-	B2	
Minimum bending radius without aid	_	8 x d (when laid at temperature > 0°C)	
Minimum bending radius with bending spring/tool d = pipe diameter	-	5 x d	
Available sizes	[mm]	16-63	

Tab. 2-6

### Fields of application

# RAUTITAN installation system may be deployed in any:

- Hot and Cold Water Services
- Radiator panels
- Underfloor heating/cooling

For underfloor heating and underfloor radiator heating we recommend REHAU systems with RAUTITAN pink pipe with oxygen barrier.

# Areas of application for REHAU PE-Xa pipes

Field of application					
	RAUTITAN pink				
	pink				
Drinking water installation	_				
Radiator connection	++				
Underfloor heating/cooling	++				

++: Especially recommended

+: Suitable

-: Not suitable

### Areas of application of REHAU heating pipes in the Underfloor heating/cooling

Installation System		
		Heating Pipe RAUTITAN pink
		pink
REHAU Varionova studded	l panel system	16 x 2,2 mm
REHAU vario studded pan	el system	16 x 2,2 mm
REHAU stapling system		16 x 2,2 mm
REHAU RAUFIX system	for 12/14	_
	for 16/17/20	16 x 2,2 mm
REHAU pipe grid system		16 x 2,2 mm 20 x 2,8 mm
REHAU dry system	16 x 2,2 mm	
REHAU base panel TS-14		_

Table 2-3: Areas of application of REHAU heating pipes in the Underfloor heating/cooling